



NO.	DESCRIPTION	MATERIAL	QTY.
01	BODY	C.I. TO IS:220 GR. FG 220	1
		ASTMA 216 Gr. WCB	
		AISI 304 OR CF8	
		AISI 316 OR CF8M	
02	YOKE	C.I. TO IS:210 Gr. FG 220	1
		ASTMA 216 Gr. WCB	
		AISI 304 OR CF8	
03	PLUG	AISI 304 / AISI 316	1
		13% CR. S.S.	
04	PLUG NUT	AISI 304 / AISI 316	1
		AISI 410	
05	SEAT RING	AISI 304 / AISI 316	1
		AISI 410	
06	STEM	AISI 304 / AISI 316	1
		AISI 410	
07	GLAND BUSH	AISI 304 / AISI 316	1
		AISI 410	
08	GLAND FLANGE	AISI 304 / AISI 316	1
		AISI 410	
09	GLAND PACKING	PTFE, GRAFOIL	
10	CROSS BOLT & NUT	ASTMA 193 GR. B7	REQ.
		ASTMA 194 GR. 2H	2
11	EYE BOLT & NUT	ASTMA 193 GR. B7	
		ASTMA 194 GR. 2H	2
12	YOKE NUT	NI - RESIT	
13	LOCK NUT	AISI 304 / AISI 316	1
		AISI 410	1
14	YOKE BOLT	ASTMA 193 GR. B7	
15	HAND WHEEL	C.I./MALLEABLE IRON	2
16	HAND WHEEL NUT	AISI 304 / AISI 316	1
		AISI 410	1
17	WASHER	AISI 304 / AISI 316	
		AISI 410	1

SIZE	50	65	80	100	125	150	200	250	300	350	400	450	500	600
20/25	108	51	12	35	43	98.4	11	125	4	16	79.2	4	16	70.0
25/40	127	73	14	35	51	108.0	12	150	4	16	98.5	4	16	79.2
40/50	152	92	16	35	73	127.0	14	200	4	19	120.5	4	16	98.5
50/80	191	127	19	35	92	152.4	16	240	4	19	152.4	4	19	120.5
80/100	229	157	24	35	1237	190.5	19	25	8	19	190.5	4	19	152.4

TEST PRESSURE HYDRAULIC TEST	
HYD. TEST PRESSURE	
BODY	SEAT
31 kg. / cm <sup>2</sup> g.	22 kg. / cm <sup>2</sup> g.
AIR TEST SEAT 7 kg. / cm <sup>2</sup> g.	

\* All dimensions are in mm.